Guarantees
Boston Scientific Corporation reserves the right to modify, without prior notice, information relating to its products in order to improve their reliability or operating capacity.
Drawings are for illustration purposes only.

Trademarks
All trademarks are the property of their respective holders.

Industry Canada Equipment Certification Number
IC: 9773A-SC1132

Additional Information
For Indications and related information, see the Indications DFU. For contraindications, warnings, precautions, adverse events summary, physician instructions, sterilization, component disposal, and contact information for Boston Scientific, refer to the Information for Prescribers DFU for your spinal cord stimulator system. For other device-specific instructions not included in this manual, labeling symbols, and warranty information, refer to the appropriate DFU as listed on your Reference Guide.

For information regarding the Patient Identification Card, FCC rules and for clinical studies supporting the clinical use of the neurostimulation system, refer to the Information for Prescribers manual.

Product Model Number

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SC-1160</td>
<td>Implantable Pulse Generator</td>
</tr>
</tbody>
</table>

Registration Information
In accordance with international practice and regulatory legislation in some countries, a registration form is packed with each Boston Scientific neurostimulator. The purpose of this form is to maintain traceability of all products and to secure warranty rights. It also allows the institution involved in the evaluation or replacement of a specific device to gain quick access to pertinent data from the manufacturer.

Fill out the registration form included in the package contents. Return one copy to Boston Scientific, keep one copy for patient records, provide one copy to the patient, and one copy to the physician.

Boston Scientific Neuromodulation Corporation
25155 Rye Canyon Loop
Valencia, California 91335, USA
Attention: Customer Service Department
# Table of Contents

Description..................................................................................................................................................1  
  Compatible Leads.................................................................................................................................1  
  IPG Kit .................................................................................................................................................1  
Max Current Amplitude per Electrode vs Impedance .................................................................2  
Max Amplitude Based on Frequency and Pulse Width.........................................................3  
Materials ...............................................................................................................................................4  
Radiopaque Identification Tag ............................................................................................................4  
Instructions for Use...............................................................................................................................5  
  IPG Handling and Storage.....................................................................................................................5  
  Pre-Op Instructions...............................................................................................................................5  
  IPG Implantation.................................................................................................................................5  
  Tunneling the Lead or Lead Extension..............................................................................................5  
  Connecting the Lead, Extension, Splitter, or Connector to the IPG ..............................................7  
  IPG Explant or Replacement...............................................................................................................9  
Rechargeable Stimulator System .....................................................................................................9  
Charging Steps.....................................................................................................................................10  
IPG Battery Status...............................................................................................................................11
Description

The Spectra WaveWriter™ Implantable Pulse Generator (IPG) system is intended to treat chronic pain by electrically stimulating the spinal cord. The multi-channel, multi-electrode device capability provides flexibility in conjunction with ease of programming. A rechargeable battery increases IPG longevity and output capability while reducing size and device replacement surgeries. The IPG is controlled by a handheld Remote Control, and can be engaged by a clinician programmer using proprietary programming software. Periodically, the IPG battery requires replenishing with an external RF charging device.

Compatible Leads

- Infinion™ 16 xxcm 16 Contact Lead
- Infinion CX xxcm 16 Contact Lead
- Linear™ xxcm 8 Contact Lead
- Linear ST xxcm 8 Contact Lead
- Linear 3-4 xxcm 8 Contact Lead
- Linear 3-6 xxcm 8 Contact Lead
- Artisan™ 2x8 Surgical Lead
- Artisan™ MRI 2x8 Surgical Lead
- CoverEdge™ 32 xxcm 4x8 Surgical Lead
- CoverEdge X 32 xxcm 4x8 Surgical Lead
- 8 Contact Extensions
- Precision™ M8 Adapter
- Precision S8 Adapter
- 2x4 Splitters
- 2x8 Splitters

Note: xx denotes length (cm). The Spectra WaveWriter System supports any combination of 8 contact percutaneous, 16 contact percutaneous, and 16 contact surgical leads totaling up to 32 active contacts.

Package Contents

IPG Kit

(1) Spectra WaveWriter Implantable Pulse Generator
(1) Hex Wrench
(1) Tunneling Tool Assembly
(1) IPG Pocket Template
(4) Port Plugs
(1) Device Registration Form and Temporary Patient Identification Card
Max Current Amplitude per Electrode vs Impedance
(for all leads other than the 4x8 Surgical Lead)

Max Current Amplitude per Electrode vs Impedance
(4x8 Surgical Lead)
Max Amplitude Based on Frequency and Pulse Width
(for all leads other than the 4x8 Surgical Lead)

Max Amplitude Based on Frequency and Pulse Width
(4x8 Surgical Lead)
Specifications and Technical Data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Range</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td>Areas (Channels)</td>
<td>4</td>
<td>—</td>
</tr>
<tr>
<td>Amplitude</td>
<td>0 – 25.5 mA</td>
<td>0 mA</td>
</tr>
<tr>
<td>Rate</td>
<td>2 – 1200 pps</td>
<td>40 pps</td>
</tr>
<tr>
<td>Width</td>
<td>20 – 1000 μsec(^a)</td>
<td>210 μsec</td>
</tr>
<tr>
<td>Cycle</td>
<td>0 sec – 90 min, OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Ramp</td>
<td>1 – 10 secs</td>
<td>3 secs(^b)</td>
</tr>
<tr>
<td>Contacts</td>
<td>1 – 32, case: +100% to -100%, OFF</td>
<td>1 – 32, case: OFF</td>
</tr>
<tr>
<td>MicroBurst</td>
<td>0 to 1 second range</td>
<td>OFF</td>
</tr>
</tbody>
</table>

a. Amplitude × Width ≤ 12.7 μC for all leads other than the 4x8 Surgical Lead; Amplitude × Width ≤ 9.1 μC for the 4x8 Surgical Leads.

b. Ramp is OFF by default when an Area is programmed with MicroBurst settings and cannot be turned on.

Materials

<table>
<thead>
<tr>
<th>Case</th>
<th>Titanium</th>
</tr>
</thead>
<tbody>
<tr>
<td>Header</td>
<td>Epoxy</td>
</tr>
<tr>
<td>Strain Relief</td>
<td>Silicone</td>
</tr>
<tr>
<td>Size/Volume</td>
<td>55.0 mm x 46.0 mm x 10.8 mm / 21.2 cm(^3) (including header)</td>
</tr>
</tbody>
</table>

Radiopaque Identification Tag

The IPG contains a radiopaque identification tag “BSC IPG”. The identification tag is visible using standard x-ray procedures.
Instructions for Use

**IPG Handling and Storage**

- Handle the IPG and all components with care.
- Keep sharp instruments away from the components.
- Do not use the IPG if it has been dropped on a hard surface.
- Do not incinerate an IPG. Improper disposal of the device could result in an explosion. Devices should be explanted in the case of cremation, and returned to Boston Scientific Neuromodulation. An explant kit is available.
- Store the IPG between 0 °C and 45 °C (32°F and 113°F). Devices should always be kept in temperature regulated areas within the acceptable temperature range. IPG damage can occur at temperatures outside of this range.

**Pre-Op Instructions**

1. Ensure that the IPG is fully charged prior to the permanent implant procedure. The approximate location of the IPG is marked on the IPG kit. Turn on the Charger and place it over the IPG to begin charging. Refer to “Charging Steps” on page 10 for additional instructions.

2. Check that the sterile package is intact. (See “Sterilization” in the Information for Prescribers manual.)

3. If intra-operative stimulation testing is desired, ensure that a Trial Stimulator is available for use. Be sure that stimulation is off (the indicator light is not blinking) before opening the Trial Stimulator’s battery compartment. Refer to the Clinician Trial Manual for additional instructions.

**IPG Implantation**

1. Ensure that the area surrounding the lead entry site is incised to a dimension that will accommodate the tunneling tool.

2. Check that the lead is securely anchored.

3. Select and mark the intended IPG site, using the IPG template, and create an incision for the IPG pocket.

4. Create a subcutaneous pocket no larger than the IPG outline at a depth of up to 2.0 cm from the surface. Implant charging could become ineffective at depths shallower than 0.5 cm or greater than 2.0 cm.

5. Tunnel the lead(s) to the IPG site.

**Note:** Using the IPG template will help guide the correct pocket sizing. It is important to keep the pocket small to reduce the chances of patient manipulation and IPG flipping. Select an IPG site several inches away from the previously externalized trial lead site to reduce risk of infection.

**Tunneling the Lead or Lead Extension**

**Note:** if using an Infinion™ CX Lead(s), it is recommended to use the Long Tunneling Tool (35cm).

If using a 4x8 Surgical Lead, it is recommended to use the Long Tunneling Tool (35cm).
1. If not already assembled, attach the tunneling tool handle to the shaft by turning the locking mechanism clockwise.

2. Mark the desired route of the tunnel.

3. Administer the appropriate local anesthetic along the tunneling path.

4. OPTIONAL. If necessary, bend the tool shaft to conform to the patient's body.

5. Make a small incision at the desired exit site.

6. Create a subcutaneous tunnel between the lead(s) incision and the IPG pocket site until the straw is visible and accessible at the exit point.

7. Unscrew and remove the tunneling tool handle.
8. Grasp the tip of the tool with one hand while holding the straw in place with the other hand. Pull the tunneling tool shaft out through the straw.

9. Push the lead or extension through the straw, then withdraw the straw.

10. Pull the proximal end(s) out of the exit point.

11. Wipe the proximal end(s) clean.

CAUTION: Do not tunnel the splitter.

Note: If using the 2x8 Splitter and performing a permanent trial, the splitter tails may be tunneled to the exit site.

Note: The following Codman Disposable Catheter Passers may be used in place of the Boston Scientific tunneling tool for the 2x8 Surgical Lead, Linear™ 8 Contact Leads and Infinion 16 Lead only:
REF 82-1515 (36 cm); REF 82-1516 (55 cm); REF 82-1517 (65 cm)

Note: When using a Codman Disposable Catheter Passer, tunnel from the midline incision to the IPG pocket using the standard technique.

Connecting the Lead, Extension, Splitter, or Connector to the IPG
IPG ports are labeled as follows:
Implantable Pulse Generator

For convenience, connect leads or splitter tails to the IPG ports corresponding to their locations, superior versus inferior or left versus right lead placements. For example:

- Superior leads to upper IPG ports A or B. Inferior leads to IPG ports C or D.
- For the Infinion16, connect the splitter tail with laser etched bands (contacts 1-8 of the Infinion 16 lead) to the left ports A or C and the unmarked splitter tail (contacts 9-16 of the Infinion 16 lead) to the right ports B or D.
- For the Infinion CX Lead, connect the tail with the single marker band (contacts 1-8 of the Infinion CX Lead) to the ports A or C and the tail with two marker bands (contacts 9-16 of the Infinion CX Lead) to the right ports B or D.
- For the Artisan 2x8 surgical lead, connect the left side to the left ports A or C. Connect the right side (the laser-etched tail), contacts 9-16, to the right ports B or D.
- For the 4x8 Surgical Lead, connect the lead tail as follows:
  - Lead tail with one marker band (contacts 1-8) to port A.
  - Lead tail with two marker bands (contacts 9-16) to port B.
  - Lead tail with three marker bands (contacts 17-24) to port C.
  - Lead tail with four marker bands (contacts 25-32) to port D.

Example: 4x8 Surgical Lead (electrodes faced down)

1. Fully insert the lead(s), extension(s), splitter(s), and/or connector(s) into the IPG port(s), being careful not to stress or bend the proximal end of the lead. When the lead is properly inserted, the lead will stop and the retention ring will be located under the set screw.

2. Fully insert a port plug into unused IPG ports.

**Note:** If you experience difficulty when inserting the lead, lead extension, splitter, connector, or port plug, use the hex wrench to loosen (counterclockwise) the set screw and/or gently rotate the lead to help advance the proximal end.

**Note:** To confirm good connections, check impedances before tightening the set screw. The IPG must be in contact with the subcutaneous pocket in order to receive accurate impedance measurements.
3. Pass the hex wrench through the hole in the septum located on the front or back of the IPG header and tighten each set screw until the hex wrench “clicks,” indicating lock.

**CAUTION:** Ensure that the lead is fully inserted before tightening the set screw to prevent lead damage

**Note:** If a port plug is used, it is still necessary to tighten the set screw on the port plug as described above.

**Note:** The hex wrench is torque-limited and cannot be over-tightened.

4. Place the IPG in the subcutaneous pocket with logo marking facing up towards the skin.
5. Coil excess lead, extension, splitter, or connector under the IPG.
6. If desired, secure the IPG in the pocket by suturing through the holes in the IPG header.

**CAUTION:** Do not suture through the leads or splitter.

7. Close and dress the wound(s).

**IPG Explant or Replacement**

1. Turn off the IPG.
2. Surgically open the IPG pocket and withdraw the device. Please try to preserve the integrity of all components so that complete device assessment can be performed.
3. Loosen the connector set screws to release and remove the leads, extensions, or splitters.
4. For replacement, connect the new IPG following the instructions for “Connecting the Lead, Extension, Splitter, or Connector to the IPG” on page 7. Or, to terminate therapy, surgically remove the implanted lead system.
5. Notify Boston Scientific to document the reason for explant or replacement and to arrange for return of IPG and components.

**Rechargeable Stimulator System**

The Spectra WaveWriter Stimulator is rechargeable. Boston Scientific recommends any recharge routine that fits the patient’s schedule and lifestyle while maintaining sufficient charge to maintain stimulation.

Developing a patient’s recharge routine involves finding the right balance among the following:

- How much power is required for the patient to experience effective therapy.
- How often the patient wants to recharge.
- How long the patient wants to recharge.
- How the patient would like to manage their personal schedule.
The Clinician Programmer will estimate charging time based on 24 hours per day of stimulation at the programmed settings. To charge fully, wait until the Charger emits an end of charge beep signal or the Remote Control display indicates that the battery is charged. Refer to the Patient’s Charger Handbook and the Physician’s Remote Control Directions for Use for additional information. The recharging process is simple, but important.

**Charging Steps**

**WARNINGS:**

- Patient should not charge while sleeping. This may result in a burn.
- While charging, the Charger may become warm. It should be handled with care.
- Failure to use the Charger with either the Charger Belt or an adhesive patch, as shown, may result in a burn. If pain or discomfort is felt, cease charging and contact Boston Scientific.

The Charger Base Station should be plugged in and the Charger placed in the Base Station when not in use. When the indicator light is green, the Charger is fully charged. When the indicator is amber, the Charger is partially charged, but is still able to deliver a charge to the Stimulator.

1. When the indicator light is green, remove the Charger from the Base Station. The indicator light will then turn off.
2. Press the power button. The indicator light will come on again, and the Charger will begin beeping as it searches for the Stimulator.
3. Place the Charger over the Stimulator. When the Charger is aligned with the Stimulator, the beeping will stop.
   - Centering the Charger over the Stimulator will ensure the shortest charging time.
   - Many patients are able to feel the implanted Stimulator and can place the Charger directly on top of it.
   - Alternatively, centering the Charger within the alignment area (i.e., the area where the Charger does not beep) will also ensure that the Charger is aligned.
4. Secure the Charger over the Stimulator by using either an adhesive patch or the Charger Belt.
   - **Adhesive Patch:** Remove the clear liner from the patch. Apply the white side with the blue stripe to the back of the Charger. Then remove the beige liner from the patch. Secure the Charger over the Stimulator by pressing the adhesive to the skin over the Stimulator.
   - **Charger Belt:** Place the Charger into the pocket on the Charger Belt so that the Power button is visible through the mesh fabric. Secure the Charger over the Stimulator by adjusting the Charger Belt.

**Note:** If you accidentally locate the patch in the wrong place, or if the Charger Belt moves out of alignment, the Charger will start beeping again. Use a new adhesive patch or readjust the belt to place the Charger back into position.
5. When the Charger emits a series of double beeps, the Stimulator is fully charged. Turn off the Charger, remove the Charger Belt or adhesive patch, and return the Charger to the Base Station. Do not confuse the end of charge signal (a series of double beeps) with the continuous beeps that indicate that the Charger is searching for the Stimulator.

**Note:**
- The end of a charge signal is a distinct double beep, and the alignment indicator is a steady continuous signal.
- The Remote Control will not be able to communicate with the IPG when charging.

Refer to “IPG Battery Life” in your *Information for Prescribers* manual for information on Stimulator battery life.

**IPG Battery Status**

The patient Remote Control displays the Stimulator battery status when communicating with the Stimulator. Refer to the Clinician’s *Remote Control Directions for Use* for additional information. When the Remote Control indicates a low battery the Stimulator should be recharged as soon as possible.

Failure to recharge may lead to loss of stimulation in less than 24 hours. After stimulation stops, communication with the Stimulator will also cease. Until a sufficient level of charge has been attained, the Stimulator may not communicate with the Remote Control.